

## GE VersaMax (Ethernet)

Supported Series: GE Fanuc VersaMax controllers

Website: <http://www.ge.com>

### HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	GE VersaMax (Ethernet)		
PLC I/F	Ethernet		
Port no.	18245		

### Device Address:

Bit/Word	Device type	Format	Range	Memo
B	I	DDDDD	1 ~ 32768	
B	Q	DDDDD	1 ~ 32768	
B	M	DDDDD	1 ~ 32768	
B	G	DDDDD	1 ~ 7680	
B	T	DDDDD	1 ~ 1024	
B	SA	DDDDD	1 ~ 128	
B	SB	DDDDD	1 ~ 128	
B	SC	DDDDD	1 ~ 128	
B	S	DDDDD	1 ~ 128	
W	AI	DDDDD	1 ~ 32640	
W	AQ	DDDDD	1 ~ 32640	
W	R	DDDDD	1 ~ 32640	
W	IW	DDDD	1 ~ 2048	
W	QW	DDDD	1 ~ 2048	
W	MW	DDDD	1 ~ 2048	
W	GW	DDD	1 ~ 480	
W	TW	DD	1 ~ 64	
W	SW	D	1 ~ 8	

## Wiring Diagram:

### Ethernet cable:

